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Part#: **55339**

Product: **Dual Steering Stabilizer**

Application: **2004 Ford F150**

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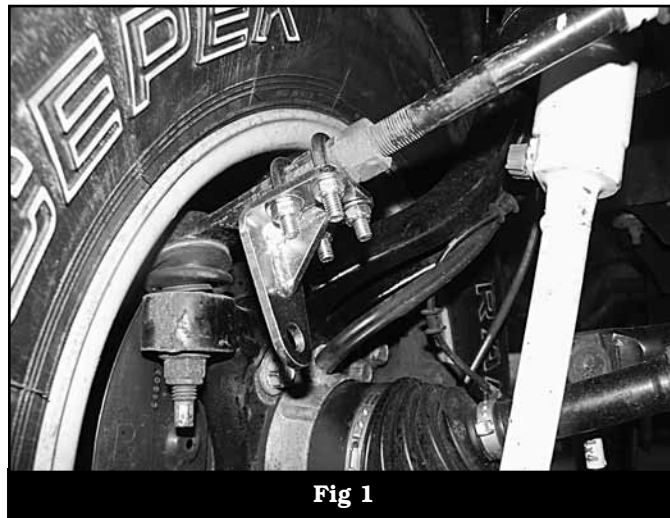
**READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO INSTALLATION OF SYSTEM AND OPERATION OF VEHICLE.**

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**SAFETY WARNING** BDS Suspension Co. recommends this system be installed by a professional technician. In addition to these instructions, professional knowledge of disassembly/ reassembly procedures and post installation checks must be known.

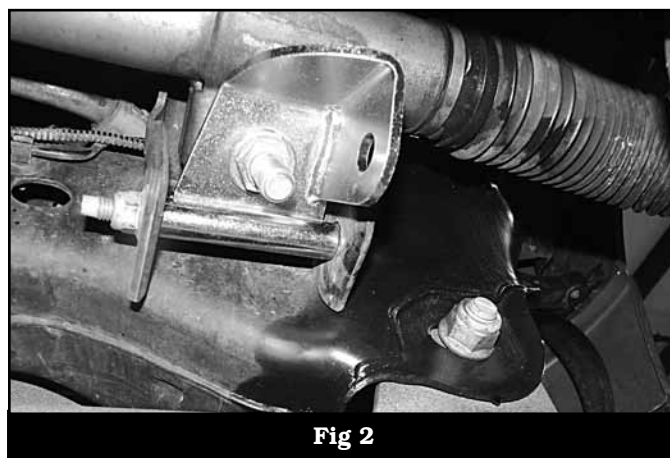
### INSTALLATION INSTRUCTIONS

1. **Park vehicle on clean flat surface with steering wheel centered. Block rear wheels for safety.**
2. **Install bracket (01538) as shown on tie rod end. Edge of bracket will be flush with edge of tie rod. Attach with 5/16" u-bolts. Tighten hardware to 17 ft-lbs. (Figure 1)**



**Fig 1**

3. **Install bushings and cup washers on end of stabilizer. Attach stabilizer to passenger's side rack and pinion mount (01537), included with suspension lift kit and tie rod mount. (Figure 2)**



**Fig 2**

4. **Tighten 3/8" nuts on stabilizer until bushings begin to expand, lock off jam nuts to 25 ft-lbs. (Figure 3)**



**Fig 3**

5. **Remove driver's side rack and pinion mount, and replace with driver's side stabilizer bracket (01542). Tighten 12mm bolt to 55 ft-lbs, and 5/8" bolt to 110 ft-lbs.**
6. **Repeat tie rod bracket installation for driver's side. (Figure 1)**
7. **Install bushings and cup washers on driver's side stabilizer, following same procedure as passenger's side. (Figure 4)**



**Fig 4**

8. **Cycle steering to ensure no interference occurs.**
9. **Recheck all fasteners. Check again after 500 miles and at regularly scheduled maintenance intervals.**